



J/E Bearing and Machine Ltd.

68 Spruce Street, Tillsonburg, ON N4G 5V3

Phone: (519) 842-8476 Fax: (519) 842-2217











Toll Free: 1-800-265-9375





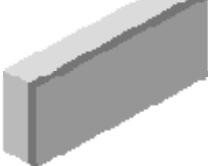





www.je-bearing.com



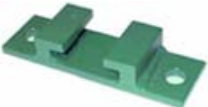


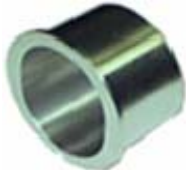




FOUNDRY EQUIPMENT


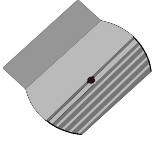
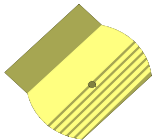
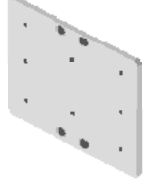
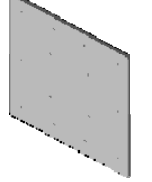
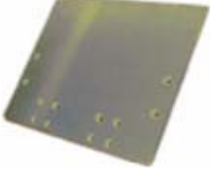


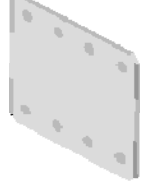

PARTS CATALOG AND PRICE LIST

(Revised May, 2007)

J/E #	HUNTER #	PART NAME	
20-9856	12384	Polyurethane Drive Wheel	
20-9595	10050 2-10080	Hardened Steel Flanged Wheel C/W Bearings #6004-2RS & 6304-2RS	
20-9588	11663	Hardened Steel Wheel Complete	
20-2635	11174	Stub Shaft	
20-2354	10065	Stub Shaft	
20-9151	24505	Shuttle Latch	
20-2436	21194	Draw Pin Without Notch	
10-2386	N/A	Draw Pin With Notch	
20-2265	21352	Mould Pin	

J/E #	HUNTER #	PART NAME	
20-5448	32393	Slipper #1	
20-5341	32394	Slipper #2	
20-5772	32394	Slipper #2 Modified	
20-5136	36002	Slipper	
20-9382	11480	Output Shaft	
20-9544	N/A	Filaerator Blade (Modified) HMP-20	
32-9000	N/A	Filaerator Blade (Modified) HMP-32	
20-5994	38490	Slipper Bracket	
20-7481	21510	Push Pull Bracket	


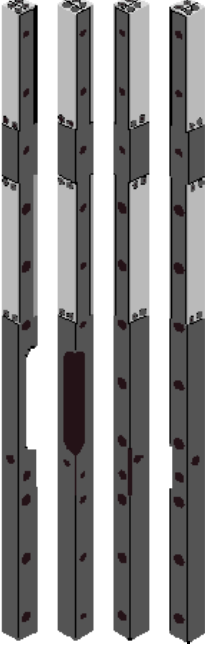
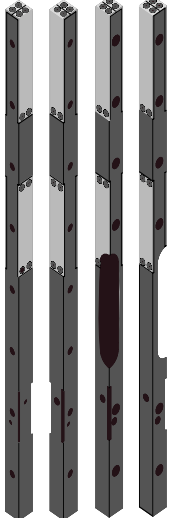
J/E #	HUNTER #	PART NAME	
20-7884	N/A	Push Pull Bracket (Modified)	
20-7547	11266	Push Pull Bracket	
32-7715	15552	Push Pull Bracket	
32-7676	15533	Push Pull Bracket	
20-3388	40166	Guide Bushing (Quantities Limited)	
20-2525	40167	Pin Guide (Quantities Limited)	
20-7926	28781	Frame Top Roller Lift	
20-7171	33542	Pick-up Plate	
20-9221	48022	Lower Platen Ball Seat	

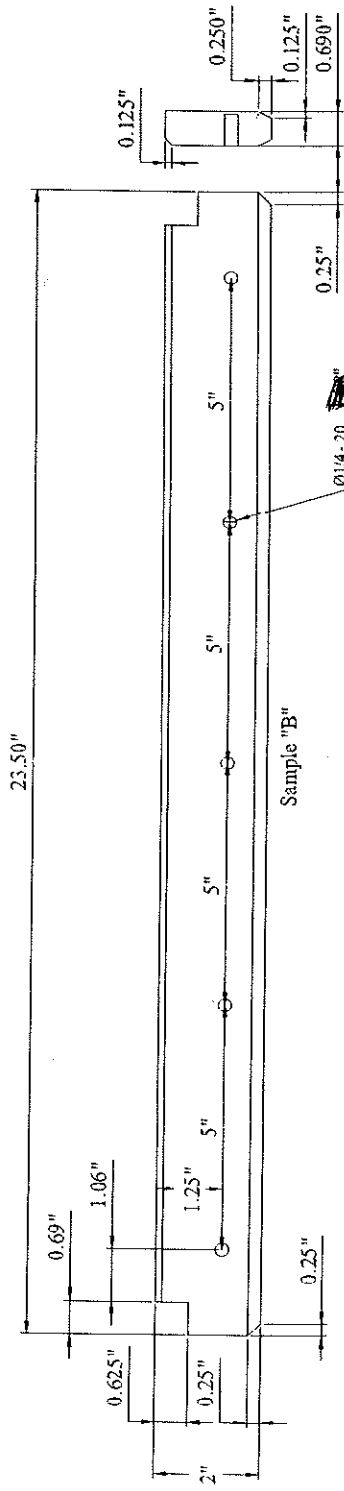
J/E #	HUNTER #	PART NAME	
20-9114	40321	Platen Ball HMP-20	
20-9333	28538	Platen Ball HMP-32	
20-7295	21483	Platen Spacer HMP-20 (Quantities Limited)	
32-7009	18642	Platen Spacer HMP-32 (Quantities Limited)	
20-7643	11226	Feeder Head Plate	
20-7878	N/A	Bottom Board (Modified) Lifting Grooves Milled in the side of the Board	
20-7800	12725	Bottom Board	
32-7540	N/A	Bottom Board	
20-6235	N/A	Drag Flask Runner	

J/E #	HUNTER #	PART NAME	
20-6333	N/A	Drag Flask Runner	
20-1312	N/A	Aluminum Piston	
20-8112	N/A	Link Pivot Bolt	
10-9362	11040	Pivot Support HMP-10	
10-9157	11038	Pivot HMP-10	
10-7244	19872	Platen Spacer HMP-10	
10-2758	21639	Push Out Plate HMP-10	
30-9145	N/A	Muller Keeper Plate	
20-5555	32372	Slipper Block	

J/E #	HUNTER #	PART NAME	
20-1933	27612	Drag Flask Piston Rod Assembly HMP-20	
10-1986	27610	Drag Flask Piston Rod Assembly HMP-10	
30-2952	N/A	Line-up Pin	
30-2113	N/A	Line-up Pin	
20-9775	10073	Pusher Knob	
20-2586	10256	Flask Pin HMP-20	
32-2991	14059	Flask Pin HMP-32	
10-2699	21187	Pin Seat HMP-10	
20-4886	52124	Cylinder Rod Bearing	

J/E #	HUNTER #	PART NAME	
20-9490	11241 Modified	Board Lifter Crank Arm (Modified) Complete with Insert	
20-9818	N/A	Replacement Inserts for Board Lifter Crank Arm	
20-9495	11237 Modified	Board Guide (Modified) Complete with Insert	
20-9617	N/A	Replacement Inserts for Board Guide	
20-9228	11038	Pivot Block Assembly	
20-1946	N/A	Piston Rod for Wedge Set	
50-1864	N/A	Wedge Link	
50-1952	N/A	Wedge Set	

J/E #	HUNTER #	PART NAME	
20-6666	N/A	Modified Draw Guide Left Front Complete with Inserts HMP-20	
20-6777	N/A	Modified Draw Guide Right Front Complete with Inserts HMP-20	
20-6888	N/A	Modified Draw Guide Left Rear Complete with Inserts HMP-20	
20-6999	N/A	Modified Draw Guide Right Rear Complete with Inserts HMP-20	
20-5678	N/A	Replacement Insert - Top Insert HMP-20	
20-5127	N/A	Replacement Insert - Lower Square Insert HMP-20	
10-6333	N/A	Modified Draw Guide Left Rear Complete with Inserts HMP-10	
10-6444	N/A	Modified Draw Guide Right Rear Complete with Inserts HMP-10	
10-6555	N/A	Modified draw Guide Front HMP-10	



SPECIFICATIONS

MATERIAL: A2
 HEAT TREAT: NITRIDE
 J/E # 20-6333


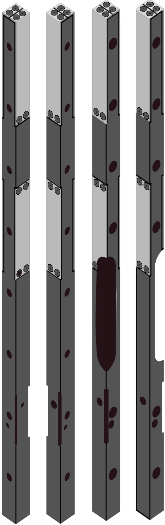

Tolerances:
 (unless otherwise stated)
 .0 = .030
 .00 = .005
 .000 = .001
 Angular = +/- .5 deg

Unless Otherwise Specified
 All Dimensions in Inches

DRAWN BY: chl
 CHECKED BY: R.W.T.
 APPROVED BY:
 CUSTOMER:

J/E BEARING & MACHINE LTD.
 P.O. Box 95, 68 Spruce Street,
 Tillsonburg, ON N4G-4H8
 Phone: (519)842-8375 Fax: (519)842-2217

TITLE Drag Flak Runner		E/WG NO. / FILE NAME 20-6333	
SIZE A	FCDR NO.	DATE Nov/01	SHEET 1 of 1
SCALE	NTS		

J/E #	HUNTER #	PART NAME	
10-5321	N/A	Replacement Insert - Top Insert HMP-10	
10-5350	N/A	Replacement Insert Lower Rectangular Insert HMP-10	
10-5490	N/A	Replacement Insert Lower Shaped Insert (Draw Guide Right Rear) HMP-10	
10-5481	N/A	Replacement Insert Lower Shaped Insert (Draw Guide Left Rear) HMP-10	
20-6168	N/A	Hopper Car Rail (Modified to be flipped and reused)	



REPAIRS & REBUILDS



Muller Gear Reducer #22-G
(complete rebuilds)



Muller Gear Reducer #225-F
(complete rebuilds)



Muller Gear Reducer #23-G
(complete rebuilds)





REPAIRS & REBUILDS



Squeeze Head

Bottom Section Replaced

(welded and brought back to tolerances)



Cone Drives

Partial and complete Rebuilds

(mating & rotating components replaced)

